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C3-7-2
Job Sheet 203144


Part No: C3-7-2
Part Name: Lock Bumper

Part Weight: 0 lbs
Job Created: 11/11/19
Due Date: 11/22/19
Type: Stock
Note: DWG C3-7-2 Rev A IPP Rev A 18.04.02 New issue DP Verify DD
Ship Via:

Job Qty: 12 pcs
11/22/2019
Status: New
Job Tracking No:
Created By: Marie Lajeunesse
Description:

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs Run Hrs	Workcenter/Supplier Workcenter / Supplier Lead Time	Sign-off
110	Small Fab - 1	12 pcs	11/22/19	11/22/19	0.00 1.20	Small Fab - 1 Small Fab - 2 Small Fab - 3 Small Fab - 4 Small Fab - 5 Small Fab - 6 Small Fab - 7 Small Fab - 8 Small Fab - 9	AP 2019/11/11
120	QC 5	12 pcs	11/22/19	11/22/19	0.00 0.00	QC 5 - 10 QC 5 - 12 QC 5 - 17 QC 5 - 18 QC 5 - 19 QC 5 - 22 QC 5 - 24 QC 5 - 3 QC 5 - 43 QC 5 - 49 QC 5 - 51 QC 5 - 58 QC 5 - 68 QC 5 - 9 QC 5 - 50 QC 5 - 30 QC 5 - 40 QC 5 - 61 QC 5 - 81	DAS NOV 22 2019 68 9-89
130	Packaging 3-1 - Stock - B4B	12 pcs	11/22/19	11/22/19	0.00 0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B	



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Container No: S230617

Part: C3-7-2
Job No: 203144
Serial No/Batch: S230617
Revision: A

Plex 11/11/19 10:46 AM Dart.lajeunesse.marie

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS
					Packaging 3 - 8 - B4B	28
					Packaging 3 - 9 - B4B	9-89
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
140 QC 21 - SA	12 pcs	11/22/19	0.00 0.00		QC 21 - SA - 21	21
					QC 21 - SA - 70	28
					QC 21 - SA - 53	

Part Op 110 - Small Fab - 1-Mix 80A liquid urethane using base and activator as per manufacturer instructions. A/R;
Descriptions: M S226770 EXP. 05-31-2020 2-Pour into appropriate mold. 3-Let cure as per manufacturer instructions.
Time: 13.05 Date: 10-31-19 4-Remove from mold. 5-Chamfer ends as per DWG. 6-Deburr if required.
120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

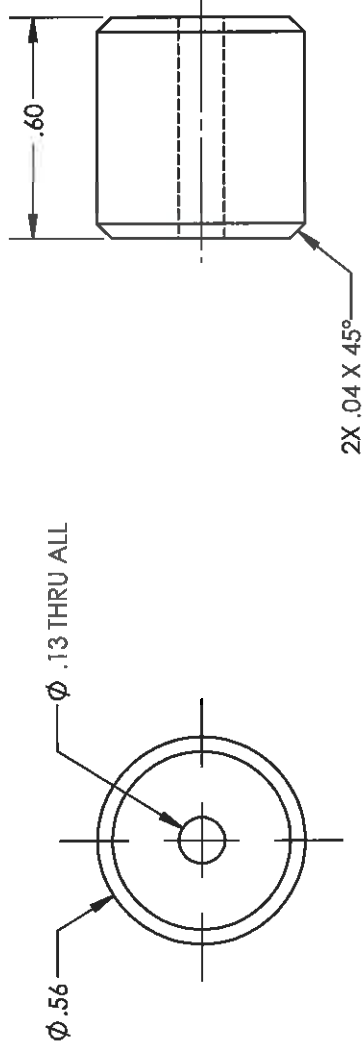
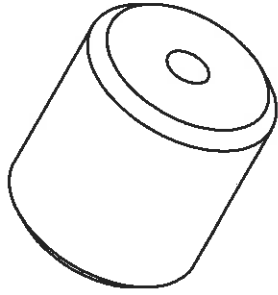
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
8644K12	80A Liquid Urethane	.0120 pcs (.001 ea)	110-Small Fab - 1	<u>S226770</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	8644K12	0	1	0

Part Specifications				
Specifications could not be found.				

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REVISIONS			
REV	ECR	DESCRIPTION	
A	14-0111	CHD TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CHD DIMENSION TOLERANCE WAS Ø.563 IS Ø.56, WAS Ø.125 THRU ALL IS Ø.13 THRU ALL. WAS .600 IS .60.	



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 223144 MCL
19-11-11

NOTE:
BAG & LABEL WITH BATCH NUMBER.



TITLE			
LOCK BUMPER C3-HOOK			
DWG NO.			
C3-7-2			
REV			
A			
MATERIAL			
POLYURETHANE			
DRAWN BY:			
CANAM			
APPROVED			
D. Mcl			
UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE IN INCHES			
XXX ± .005			
XX ± .01			
X ± .1			
FINISH			
SPEC			
USED ON MODEL			
1. BREAK ALL SHARP EDGES .015 x 45°			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
PG.			
1			
B/O INFORMATION OR SPECIFICATIONS			
POLYURETHANE			
SCALE			
2:1			
DATE			
11/18/2001			
SHEET 1 OF 1			



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐			DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐									
Date :	Sequence #:	QTY Affected :		MRB (QSI042)										
Description Work Order Deviation		Disposition												
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY												
		Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:			Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐			Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		
		Completed By												
		Lead hand / Supervisor												
		QC / QA Coordinator												